

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
029.42190ZN	L.20/00128/56 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD THICKNESS	2,75	3,05	2,93-2,97	10	0
WASHER DIAMETER	9,42	10,00	9,53-9,75	10	0
WASHER THICKNESS	0,90	1,10	0,98-1,09	10	0
RECESS DIAMETER	4,60		4,30-4,41	10	0
RECESS DEPTH #2	1,80	2,46	1,96-2,04	10	0
RADIUS UNDER HEAD	1,60 R		0,60-0,80	10	0
FIRST FULL THREAD LENGHT	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	4,04	4,22	4,14-4,22	10	0
MINOR DIAMETER	2,95	3,10	3,02-3,08	10	0
PITCH	1,41		1,39-1,43	10	0
THREAD ANGLE	60°		54°-58°	10	0
POINT DIAMETER	2,69 MIN		2,69-2,74	10	0
POINT LENGHT	2,80 MAX		2,69-2,74	10	0
TOTAL LENGHT	18,20	19,80	18,56-18,64	10	0
TORSION	46 KGF-CM MIN.		62,64	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50